



Material Safety Data Sheet acc. to ISO/DIS 11014

Printing Date 03/16/2010

Revision Number 1

Reviewed on 10/08/2009

1 Identification of substance

- **Product details**
- **Trade name:** *Double Bubble Epoxy General Purpose Part A (04005)*
- **Manufacturer/Supplier:**
 Royal Adhesives And Sealants, LLC
 2001 W. Washington Street
 South Bend IN 46628-2023
- **Information department:** Environment protection department.
- **Emergency information:** ChemTrec: UNITED STATES 1(800)424-9300 INTERNATIONAL 202-483-7616

2 Composition/Data on components

- **Chemical characterization**
- **Description:**
 Job-Size Double-Bubble® Packages
 Epoxy Adhesive (Blue Package)
 Mixture of the substances listed below with nonhazardous and Trade Secret addition(s).
- **Dangerous components:**
 For Trade Secret information refer to 29 CFR 1910.120.

25068-38-6	Epoxy Resin	Warning: 3.2/2, 3.3/2A, 3.4.S/1 4.1.C/2	50-100%
	Trade Secret		2.5-10%
	Trade Secret	Warning: 4.1.A/1, 4.1.C/1; 3.1.O/4, 3.4.S/1	≤.09%

- **Additional information:** For the wording of the listed risk phrases refer to section 15.

3 Hazards identification

- **Hazard description:**
 Irritant
 Dangerous for the environment
- **Information pertaining to particular dangers for man and environment:**
 Irritating to eyes and skin.
 May cause sensitisation by skin contact.
 Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.
 Contains epoxy constituents. See information supplied by the manufacturer.
- **Classification system:**
 The classification was made according to the latest editions of international substances lists, and expanded upon from company and literature data.
- **NFPA ratings (scale 0 - 4)**



Health = 2
 Fire = 1
 Reactivity = 0

- **HMIS-ratings (scale 0 - 4)**

HEALTH	2
FIRE	1
PHYSICAL HAZARD	0

Health = 2
 Fire = 1
 Physical Hazard = 0

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· **GHS label elements**

Exclamation mark **Warning**

3.2/2 - Causes skin irritation.

3.3/2A - Causes serious eye irritation.

3.4/1 - May cause an allergic skin reaction.

Environment

4.1/2 - Toxic to aquatic life with long lasting effects.

· **Prevention:**

Avoid breathing dust/fume/gas/mist/vapours/spray.

Wear protective gloves/protective clothing/eye protection/face protection.

· **Response:**

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do.

Continue rinsing.

Specific treatment (see on this label).

Take off contaminated clothing and wash before reuse.

· **Disposal:**

Dispose of contents/container in accordance with local/regional/national/international regulations.

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4 First aid measures

· **After inhalation:**

Remove to fresh air. If not breathing, administer artificial respiration. If breathing is difficult, oxygen should be administered by qualified personnel. Call a physician or transport to a medical facility.

· **After skin contact:**

Wipe excess from skin.

Immediately wash with water and soap and rinse thoroughly.

· **After eye contact:**

Rinse opened eye for 15 minutes under running water. If eye becomes irritated, obtain medical treatment.

· **After swallowing:** Seek medical treatment.

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5 Fire fighting measures

· **Suitable extinguishing agents:**

Use water fog, dry chemical, foam, Carbon Dioxide.

Use fire fighting measures that suit the environment.

· **Protective equipment:** Protective clothing and respiratory protective device.

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6 Accidental release measures

· **Person-related safety precautions:**

Ensure adequate ventilation

Wear protective clothing.

· **Measures for environmental protection:** Do not allow to enter sewers/ surface or ground water.

· **Measures for cleaning/collecting:**

Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust).

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7 Handling and storage

- **Handling:**
- **Information for safe handling:**
Ensure good ventilation/exhaustion at the workplace.
Use only in well ventilated areas.
- **Information about protection against explosions and fires:** No special measures required.
- **Storage:**
- **Requirements to be met by storerooms and receptacles:** Store in a cool location away from direct heat.
- **Information about storage in one common storage facility:** Keep away from open flames and high temperatures.
- **Further information about storage conditions:** Keep receptacle tightly sealed.

8 Exposure controls and personal protection

- **Components with limit values that require monitoring at the workplace:**
The product does not contain any relevant quantities of materials with critical values that have to be monitored at the workplace.
- **Additional information:** The lists that were valid during the creation were used as basis.
- **Personal protective equipment (see listings below)**
- **General protective and hygienic measures:**
The usual precautionary measures for handling chemicals should be followed.
- **Breathing equipment:**
Not necessary if room is well-ventilated.
In the absence of adequate ventilation, use NIOSH-certified respiratory protection when chemical exposure is excessive or above an established exposure limit. Comply with OSHA 29 CFR 1910.134.
- **Protection of hands:**
Protective gloves
The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.
- **Material of gloves**
Nitrile rubber, NBR
Chloroprene rubber, CR
- **Eye protection:** Safety glasses with side shields.
- **Body protection:**
Emergency showers and eye wash stations should be available.
Protective work clothing

9 Physical and chemical properties

· General Information

Form:	Liquid
Color:	Amber
Odor:	Characteristic

· Change in condition

Melting point:	Undetermined.
Boiling point:	Undetermined.

Flash point:	> 97°C (> 207°F)
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Auto igniting:	Product is not selfigniting.
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· **Danger of explosion:** Product does not present an explosion hazard.

· **Specific gravity at 20°C (68°F):** 1.15 g/cm³

· **Solubility in / Miscibility with Water:** Not miscible or difficult to mix.

· **Solvent content:**

Organic solvents: 0.0 %

VOC (Per EPA 24) 26.37 GMS/L

Solids content: 92.0 %

10 Stability and reactivity

· **Thermal decomposition / conditions to be avoided:** No decomposition if used according to specifications.

· **Materials to be avoided:**

· **Dangerous reactions** Strong oxidizing agents.

· **Dangerous products of decomposition:** Carbon Monoxide, Carbon Dioxide, Aldehydes, acids.

11 Toxicological information

· **Acute toxicity:**

· **Primary irritant effect:**

· **on the skin:** May irritate the skin.

· **on the eye:** May irritate the eye.

· **Sensitization:** Skin Contact - Sensitization possible through skin contact.

· **Additional toxicological information:**

Preexisting eye, skin and respiratory disorders may be aggravated by exposure to this product.

May be slightly toxic and may be harmful if swallowed.

The product shows the following dangers according to internally approved calculation methods for preparations:

Irritant

12 Ecological information

· **Ecotoxicological effects:**

· **Remark:** Toxic for fish

· **Additional ecological information:**

· **General notes:**

Water hazard class 2 (Self-assessment): hazardous for water

Do not allow product to reach ground water, water course or sewage system.

Also poisonous for fish and plankton in water bodies.

Toxic for aquatic organisms

13 Disposal considerations

· **Product:**

· **Recommendation:**

Disposal must be made according Federal, State and local regulations.

Must not be disposed of together with household garbage. Do not allow product to reach sewage system.

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Trade name: Double Bubble Epoxy General Purpose Part A (04005)

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- **Uncleaned packagings:**
- **Recommendation:** Disposal must be made according to official regulations.

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14 Transport information

- **DOT regulations:** Non-hazardous via all transport modes.
- **Hazard class:** -

- **Land transport ADR/RID (cross-border):**
- **ADR/RID class:** -
Not Regulated

- **Maritime transport IMDG:**
- **IMDG Class:** -
Not Regulated

- **Air transport ICAO-TI and IATA-DGR:**
- **ICAO/IATA Class:** -
Not Regulated

- **UN "Model Regulation":** -
- **Environmental hazards:** Product contains environmentally hazardous substances: Trade Secret, Epoxy Resin
- **Transport/Additional information:**
Epoxy Resin - This product is not considered to be DOT hazardous when transported via any mode within the United States. However, if this product is transported to or within the European Community it is considered to be an Environmentally Hazardous Substance, Liquid Epoxy Resin, UN3082, Class 9.
Product packaging conforms to 49 CFR 173.4 - Requirements for "Small Quantity Exceptions".

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15 Regulations

- **Sara**

- **Section 355 (extremely hazardous substances):**
None of the ingredients is listed.

- **Section 313 (Specific toxic chemical listings):**
None of the ingredients is listed.

- **TSCA (Toxic Substances Control Act):**
All components of this product are on the TSCA Inventory or are exempt from TSCA Inventory requirements.

- **Proposition 65**

- **Chemicals known to cause cancer:**
None of the ingredients is listed.

- **Chemicals known to cause reproductive toxicity:**
None of the ingredients is listed.

- **(DSL) Canada Domestic Substance List**
All components of this product are on the DSL(Canada Domestic Substance list) or are exempt from DSL requirements.

- **Carcinogenicity categories**

- **EPA (Environmental Protection Agency)**
None of the ingredients is listed.

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· **IARC (International Agency for Research on Cancer)**

None of the ingredients listed.

· **NTP (National Toxicology Program)**

None of the ingredients is listed.

· **TLV (Threshold Limit Value established by ACGIH)**

None of the ingredients listed.

· **MAK (German Maximum Workplace Concentration)**

None of the ingredients is listed.

· **NIOSH-Ca (National Institute for Occupational Safety and Health)**

None of the ingredients is listed.

· **OSHA-Ca (Occupational Safety & Health Administration)**

None of the ingredients is listed.

· **Product related hazard informations:**

The product has been classified and marked in accordance with directives on hazardous materials.

· **Hazard-determining components of labelling:**

Epoxy Resin

· **Risk phrases:**

Irritating to eyes and skin.

May cause sensitisation by skin contact.

Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

· **Special labeling of certain preparations:**

Contains epoxy constituents. See information supplied by the manufacturer.

· **National regulations:**

· **Water hazard class:** Water hazard class 2 (Self-assessment); hazardous for water.

16 Other information

Although the information and recommendations set forth in this MSDS are presented in good faith and are believed to be correct as of the date of this MSDS, Royal Adhesives & Sealants makes no representations as to the completeness or accuracy thereof. Information is supplied on the condition that the persons receiving and using it will make their own determination as to the suitability for their purpose prior to use. In no event will Royal Adhesives & Sealants or any affiliate thereof be responsible for damages of any nature whatsoever resulting from the use or reliance on the information set forth in the MSDS.

Although the information and recommendations set forth in this MSDS are presented in good faith and are believed to be correct as of the date of this MSDS, Royal Adhesives & Sealants makes no representations as to the completeness or accuracy thereof. Information is supplied on the condition that the persons receiving and using it will make their own determination as to the suitability for their purpose prior to use. In no event will Royal Adhesives & Sealants or any affiliate thereof be responsible for damages of any nature whatsoever resulting from the use or reliance on the information set forth in the MSDS.

· **Department issuing MSDS:** Environment protection department.

· **Abbreviations and acronyms:**

ADR: Accord européen sur le transport des marchandises dangereuses par Route (European Agreement concerning the International Carriage of Dangerous Goods by Road)

RID: Règlement international concernant le transport des marchandises dangereuses par chemin de fer (Regulations Concerning the International Transport of Dangerous Goods by Rail)

IMDG: International Maritime Code for Dangerous Goods

DOT: US Department of Transportation

IATA: International Air Transport Association

IATA-DGR: Dangerous Goods Regulations by the "International Air Transport Association" (IATA)

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*ICAO: International Civil Aviation Organization**ICAO-TI: Technical Instructions by the "International Civil Aviation Organization" (ICAO)**GHS: Globally Harmonized System of Classification and Labelling of Chemicals**ACGIH: American Conference of Governmental Industrial Hygienists**NFPA: National Fire Protection Association (USA)**HMIS: Hazardous Materials Identification System (USA)*

USA



Material Safety Data Sheet

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Printing Date 04/01/2010

Revision Number 1

Reviewed on 10/12/2009

1 Identification of substance

Product details

Trade name: Double Bubble Epoxy General Purpose Part B (04005)

Manufacturer/Supplier:

Royal Adhesives And Sealants, LLC
 2001 W. Washington Street
 South Bend IN 46628-2023

Information department: Environment protection department.

Emergency information: ChemTrec: UNITED STATES 1(800)424-9300 INTERNATIONAL 202-483-7616

2 Composition/Data on components

Chemical characterization:

CAS No. Description

Polyamide

Chemical characterization

Description:

Job-Size Double-Bubble® Packages

Epoxy Adhesive (Blue Package)

Mixture of the substances listed below with nonhazardous and Trade Secret addition(s).

Dangerous components:

For Trade Secret information refer to 29 CFR 1910.120.

	Polyamide		50-100%
	Trade Secret		10-25%
	Polyamine	Danger: 3.2/1B Warning: 2.6/3; 3.1.O/4, 3.4.S/1	2.5-10%
112-24-3	Triethylenetetramine	Danger: 3.1.D/3, 3.4.S/1; 3.2/1B Warning: 3.1.O/5, 4.1.A/3, 4.1.C/3	≤2.5%

Additional information: For the wording of the listed risk phrases refer to section 15.

3 Hazards identification

Hazard description:

Irritant

Information pertaining to particular dangers for man and environment:

Irritating to eyes and skin.

May cause sensitisation by skin contact.

Classification system:

The classification was made according to the latest editions of international substances lists, and expanded upon from company and literature data.

NFPA ratings (scale 0 - 4)



Health = 2

Fire = 1

Reactivity = 0

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· HMIS-ratings (scale 0 - 4)

HEALTH	2	Health = 2
FIRE	1	Fire = 1
PHYSICAL HAZARD	0	Physical Hazard = 0

· GHS label elements

Corrosion **Danger**

3.2/1B - Causes severe skin burns and eye damage.

Exclamation mark **Warning**

3.4/1 - May cause an allergic skin reaction.

· Prevention:

Do not breathe dust/fume/gas/mist/vapours/spray.

· Response:

IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower.

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do.

Continue rinsing.

Immediately call a POISON CENTER or doctor/physician.

· Storage:

Store locked up.

· Disposal:

Dispose of contents/container in accordance with local/regional/national/international regulations.

4 First aid measures

· After inhalation:

Remove to fresh air. If not breathing, administer artificial respiration. If breathing is difficult, oxygen should be administered by qualified personnel. Call a physician or transport to a medical facility.

· After skin contact:

Wipe excess from skin.

Immediately wash with water and soap and rinse thoroughly.

· After eye contact:

Rinse opened eye for 15 minutes under running water. If eye becomes irritated, obtain medical treatment.

· After swallowing: Seek medical treatment.

5 Fire fighting measures

· Suitable extinguishing agents:

Use water fog, dry chemical, foam, Carbon Dioxide.

Use fire fighting measures that suit the environment.

· Protective equipment: Protective clothing and respiratory protective device.

6 Accidental release measures

· Person-related safety precautions:

Ensure adequate ventilation

Wear protective clothing.

· Measures for environmental protection: Do not allow to enter sewers/ surface or ground water.

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Trade name: Double Bubble Epoxy General Purpose Part B (04005)

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- **Measures for cleaning/collecting:**
Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust).

7 Handling and storage

- **Handling:**
- **Information for safe handling:**
Ensure good ventilation/exhaustion at the workplace.
Use only in well ventilated areas.
- **Information about protection against explosions and fires:** No special measures required.
- **Storage:**
- **Requirements to be met by storerooms and receptacles:** Store in a cool location away from direct heat.
- **Information about storage in one common storage facility:** Keep away from open flames and high temperatures.
- **Further information about storage conditions:** Store in a cool place.

8 Exposure controls and personal protection

- **Additional information about design of technical systems:** No further data.
- **Components with limit values that require monitoring at the workplace:**
112-24-3 Triethylenetetramine ($\leq 2.5\%$)
WEEL 1 ppm
- **Additional information:** The lists that were valid during the creation were used as basis.
- **Personal protective equipment (see listings below)**
- **General protective and hygienic measures:**
The usual precautionary measures for handling chemicals should be followed.
- **Breathing equipment:**
Not necessary if room is well-ventilated.
In the absence of adequate ventilation, use NIOSH-certified respiratory protection when chemical exposure is excessive or above an established exposure limit. Comply with OSHA 29 CFR 1910.134.
- **Protection of hands:**
Protective gloves
The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.
- **Material of gloves**
Nitrile rubber, NBR
Chloroprene rubber, CR
- **Eye protection:** Safety glasses with side shields.
- **Body protection:** Protective work clothing

9 Physical and chemical properties

· General Information

Form:	Liquid
Color:	Amber
Odor:	Amine-like

· Change in condition

Melting point:	Undetermined.
Boiling point:	Undetermined.

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Trade name: Double Bubble Epoxy General Purpose Part B (04005)

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· Flash point:	> 97°C (> 207°F)
· Auto igniting:	Product is not selfigniting.
· Danger of explosion:	Product does not present an explosion hazard.
· Specific gravity at 20°C (68°F):	1.01 g/cm ³
· Solubility in / Miscibility with Water:	Not miscible or difficult to mix.
· Solvent content:	
Organic solvents:	0.0 %
VOC (Per EPA 24)	146 GMS/L
· Solids content:	75.3 %

10 Stability and reactivity

- **Thermal decomposition / conditions to be avoided:** No decomposition if used according to specifications.
- **Materials to be avoided:**
- **Dangerous reactions** Strong oxidizing agents.
- **Dangerous products of decomposition:** Carbon Monoxide, Carbon Dioxide, Nitrogen Oxides, Ammonia.

11 Toxicological information

- **Acute toxicity:**
- **Primary irritant effect:**
- **on the skin:**
Severely irritating to the skin.
Irritant to skin and mucous membranes.
- **on the eye:**
May be severely irritating to the eyes.
Vapors may be irritating to the eyes.
- **Sensitization:** Skin Contact - Sensitization possible through skin contact.
- **Additional toxicological information:**
Vapors may be irritating to eyes, nose and throat.
Inhalation - May result in the absorption of potentially harmful amounts of material.
Preexisting eye, skin and respiratory disorders may be aggravated by exposure to this product.
Ingestion - May cause severe irritation to mouth, throat and stomach.
The product shows the following dangers according to internally approved calculation methods for preparations:
Irritant

12 Ecological information

- **Additional ecological information:**
- **General notes:**
Water hazard class 2 (Self-assessment): hazardous for water
Do not allow product to reach ground water, water course or sewage system.
Danger to drinking water if even small quantities leak into the ground.

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Trade name: Double Bubble Epoxy General Purpose Part B (04005)

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13 Disposal considerations

- **Product:**
- **Recommendation:**
Disposal must be made according Federal, State and local regulations.
Must not be disposed of together with household garbage. Do not allow product to reach sewage system.
- **Uncleaned packagings:**
- **Recommendation:** Disposal must be made according to official regulations.

14 Transport information

- **DOT regulations:** Non-hazardous via all transport modes.
- **Land transport ADR/RID (cross-border):**
- **ADR/RID class:** Not Regulated
- **Maritime transport IMDG:**
- **IMDG Class:** Not Regulated
- **Air transport ICAO-TI and IATA-DGR:**
- **ICAO/IATA Class:** Not Regulated

15 Regulations

- **Sara**
- **Section 355 (extremely hazardous substances):**
None of the ingredients is listed.
- **Section 313 (Specific toxic chemical listings):**
None of the ingredients is listed.
- **TSCA (Toxic Substances Control Act):**
All components of this product are on the TSCA Inventory or are exempt from TSCA Inventory requirements.
- **Proposition 65**
- **Chemicals known to cause cancer:**
None of the ingredients is listed.
- **Chemicals known to cause reproductive toxicity:**
None of the ingredients is listed.
- **(DSL) Canada Domestic Substance List**
All components of this product are on the DSL(Canada Domestic Substance list) or are exempt from DSL requirements.
- **Cancerogenity categories**
- **EPA (Environmental Protection Agency)**
None of the ingredients is listed.
- **IARC (International Agency for Research on Cancer)**
None of the ingredients listed.
- **NTP (National Toxicology Program)**
None of the ingredients is listed.

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· **TLV (Threshold Limit Value established by ACGIH)**

None of the ingredients listed.

· **MAK (German Maximum Workplace Concentration)**

None of the ingredients is listed.

· **NIOSH-Ca (National Institute for Occupational Safety and Health)**

None of the ingredients is listed.

· **OSHA-Ca (Occupational Safety & Health Administration)**

None of the ingredients is listed.

· **Product related hazard informations:**

Observe the general safety regulations when handling chemicals.

The product has been classified and marked in accordance with directives on hazardous materials.

· **Hazard-determining components of labelling:**

Polyamine

Triethylenetetramine

· **Risk phrases:**

Irritating to eyes and skin.

May cause sensitisation by skin contact.

· **National regulations:**

· **Water hazard class:** Water hazard class 2 (Self-assessment): hazardous for water.

16 Other information

Although the information and recommendations set forth in this MSDS are presented in good faith and are believed to be correct as of the date of this MSDS, Royal Adhesives & Sealants makes no representations as to the completeness or accuracy thereof. Information is supplied on the condition that the persons receiving and using it will make their own determination as to the suitability for their purpose prior to use. In no event will Royal Adhesives & Sealants or any affiliate thereof be responsible for damages of any nature whatsoever resulting from the use or reliance on the information set forth in the MSDS.

· **Department issuing MSDS:** Environment protection department.

· **Abbreviations and acronyms:**

ADR: Accord européen sur le transport des marchandises dangereuses par Route (European Agreement concerning the International Carriage of Dangerous Goods by Road)

RID: Règlement international concernant le transport des marchandises dangereuses par chemin de fer (Regulations Concerning the International Transport of Dangerous Goods by Rail)

IMDG: International Maritime Code for Dangerous Goods

DOT: US Department of Transportation

IATA: International Air Transport Association

IATA-DGR: Dangerous Goods Regulations by the "International Air Transport Association" (IATA)

ICAO: International Civil Aviation Organization

ICAO-TI: Technical Instructions by the "International Civil Aviation Organization" (ICAO)

GHS: Globally Harmonized System of Classification and Labelling of Chemicals

ACGIH: American Conference of Governmental Industrial Hygienists

CAS: Chemical Abstracts Service (division of the American Chemical Society)

NFPA: National Fire Protection Association (USA)

HMIS: Hazardous Materials Identification System (USA)

USA